

Schnitte Flügelprofile M 1:1

[illegible]

Technical drawings of various door profiles and components. The top row shows five vertical profiles: A (164/56), B (164/56), E (180/56), T (164/56), and Z (180/56). The bottom row shows six components: K (42/13), R (55/24), S (45/24), U (40/24), W (42), and a diagram showing the assembly of a door profile with a handle and a lock.

Technical drawing of a composite beam cross-section. The main drawing shows a cross-section with a top flange of width 164 and a bottom flange of width 180. The total height is 62. The top flange consists of a main part and a smaller 'Füllstück' (fill piece) on the right. A 'Verbindungsplatte' (connecting plate) is shown on the left. The bottom flange has three rectangular openings. The drawing is divided into 14 numbered callouts (1.1 to 1.4) and 5 detailed views (4.1 to 4.5).

Dimensions and details:

- Top flange width: 164
- Bottom flange width: 180
- Total height: 62
- Top flange height: 9
- Bottom flange height: 25
- Bottom flange opening width: 99
- Bottom flange opening height: 46
- Bottom flange opening depth: 8
- Top flange opening width: 42
- Top flange opening height: 4
- Top flange opening depth: 15
- Top flange opening width: 42
- Top flange opening height: 4
- Top flange opening depth: 15
- Top flange opening width: 42
- Top flange opening height: 4
- Top flange opening depth: 15

Abbildung 1 SOLL

Abbildung 2 Minimum

Abbildung 3 Maximum

Abbildung 1 SOLL

Abbildung 2 Minimum

Abbildung 3 Maximum

Abbildung 1 SOLL

Abbildung 2 Minimum

Abbildung 3 Maximum

Legende

Abzugsmasse und Formeln sind nur gültig bei Einhaltung der gekennzeichneten Maße

Alle Silikonfugen müssen durchgängig sein.

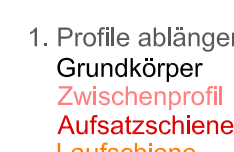
	Illmod-Dichtung 15/10	Rahmenaußenbreite (RAB)
	Illmod-Dichtung 10/6	Rahmenaußenhöhe (RAH)
	Illmod-Dichtung 10/4	Flügelbreite (FB)
	Flügeldichtung seitlich und unten	Flügelhöhe (FH)
	Dichtung für Dichtungsleiste	Rahmeninnenbreite (RIB)
	Flügeldichtung oben	Rahmeninnenhöhe (RIH)

Abbildung 1 SOLL

Abbildung 2 Minimum

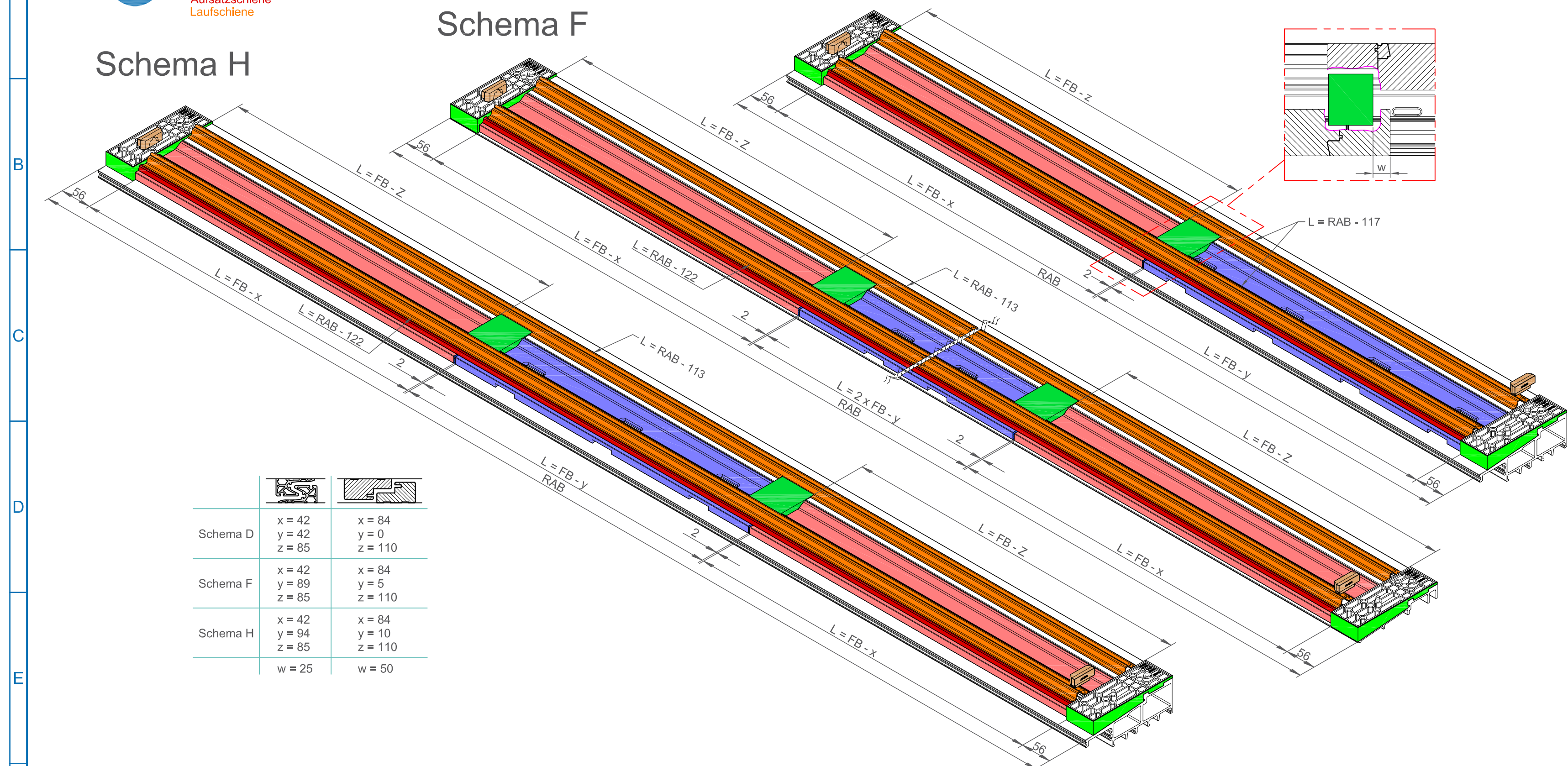
Abbildung 3 Maximum

Montageablauf Bodenschwelle

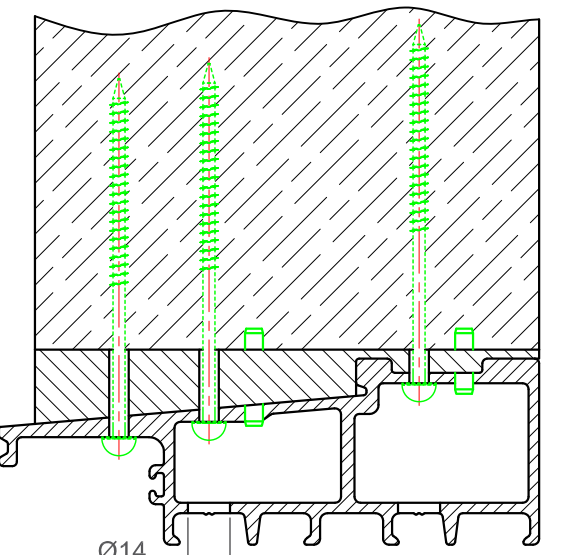


Schema F

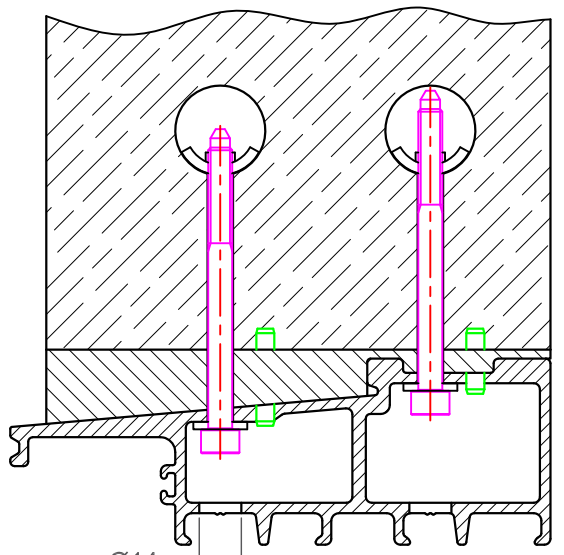
Schema D



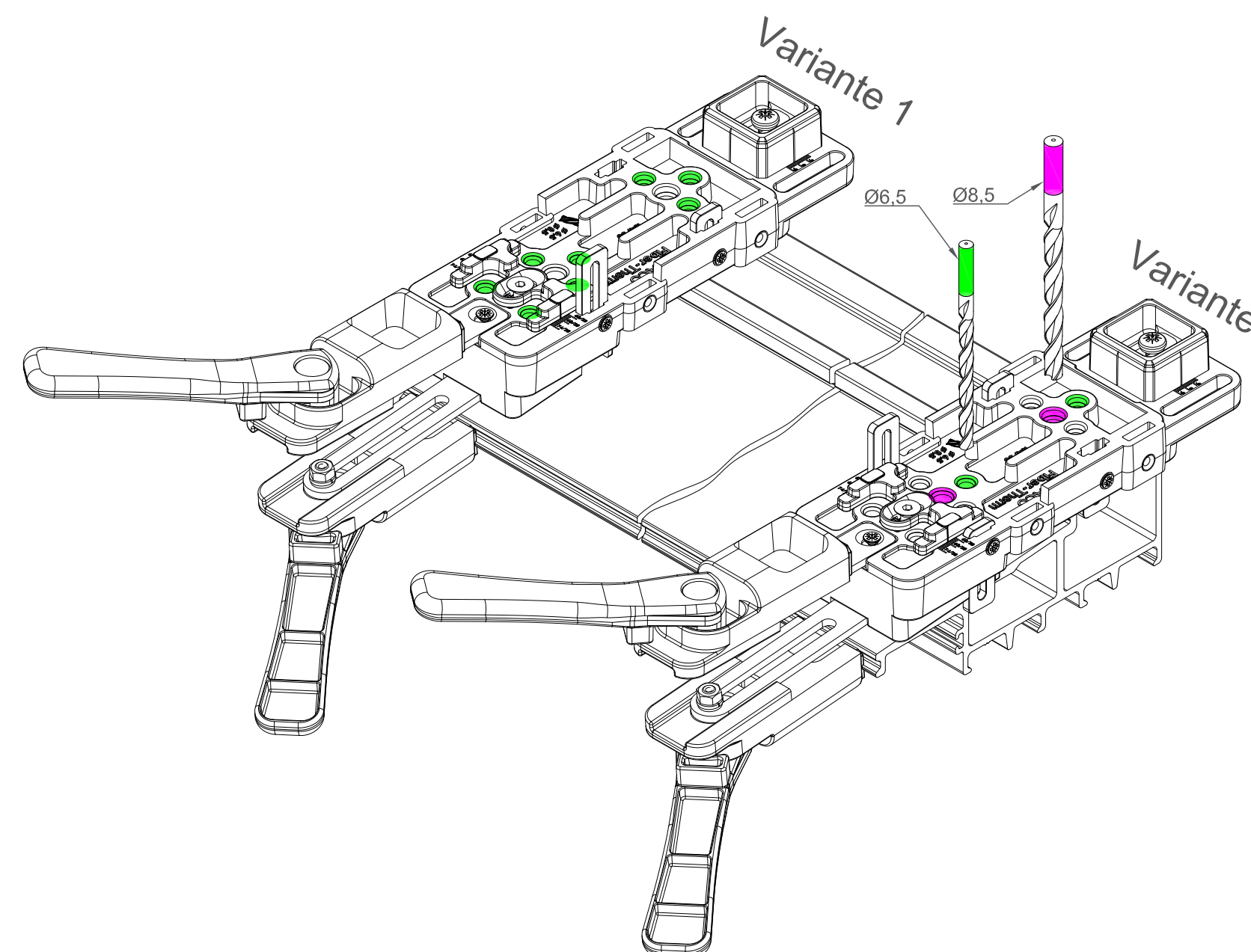
Variante 1 Eckverbindungsteile



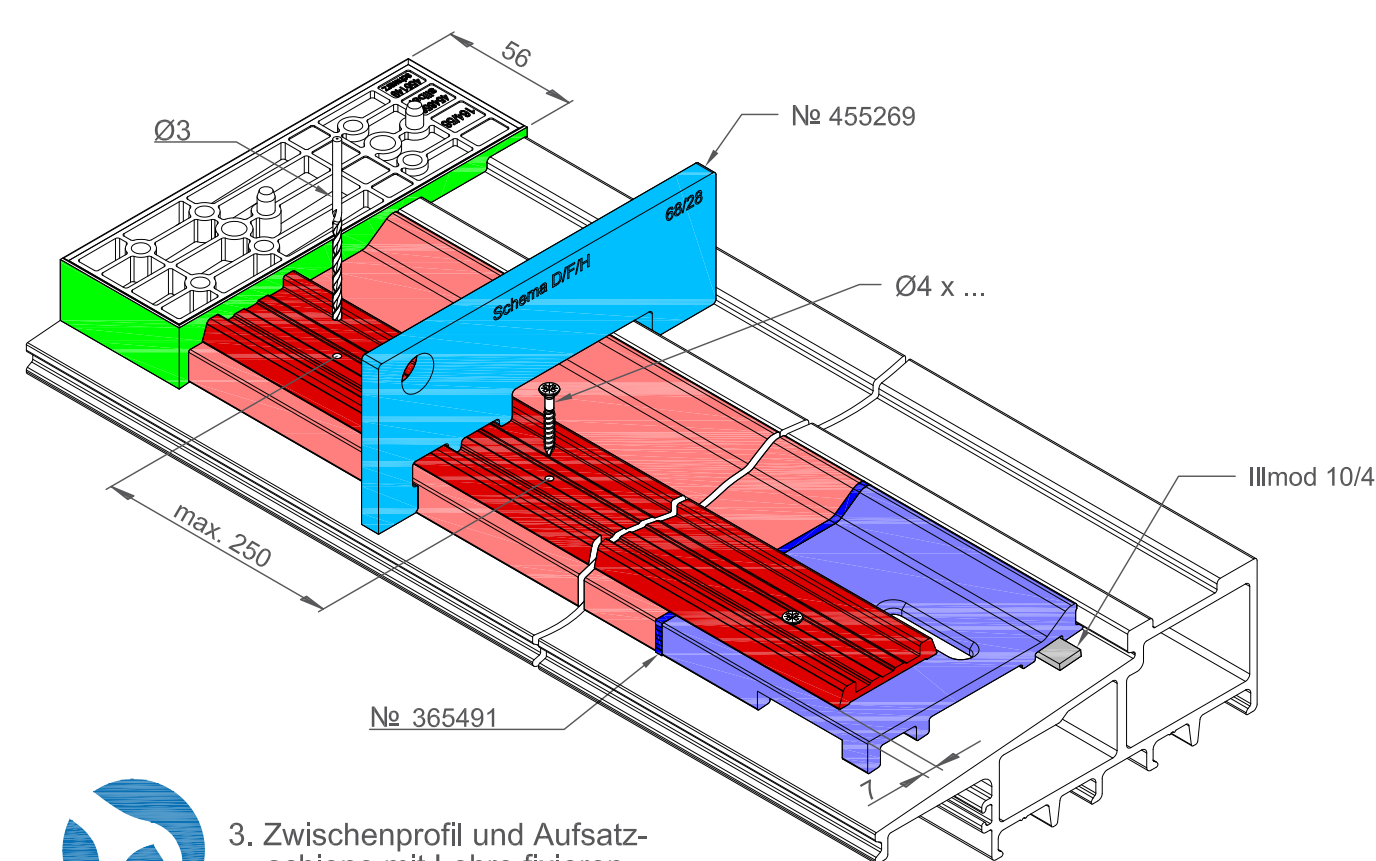
Variante 2 Eckverbinder unter



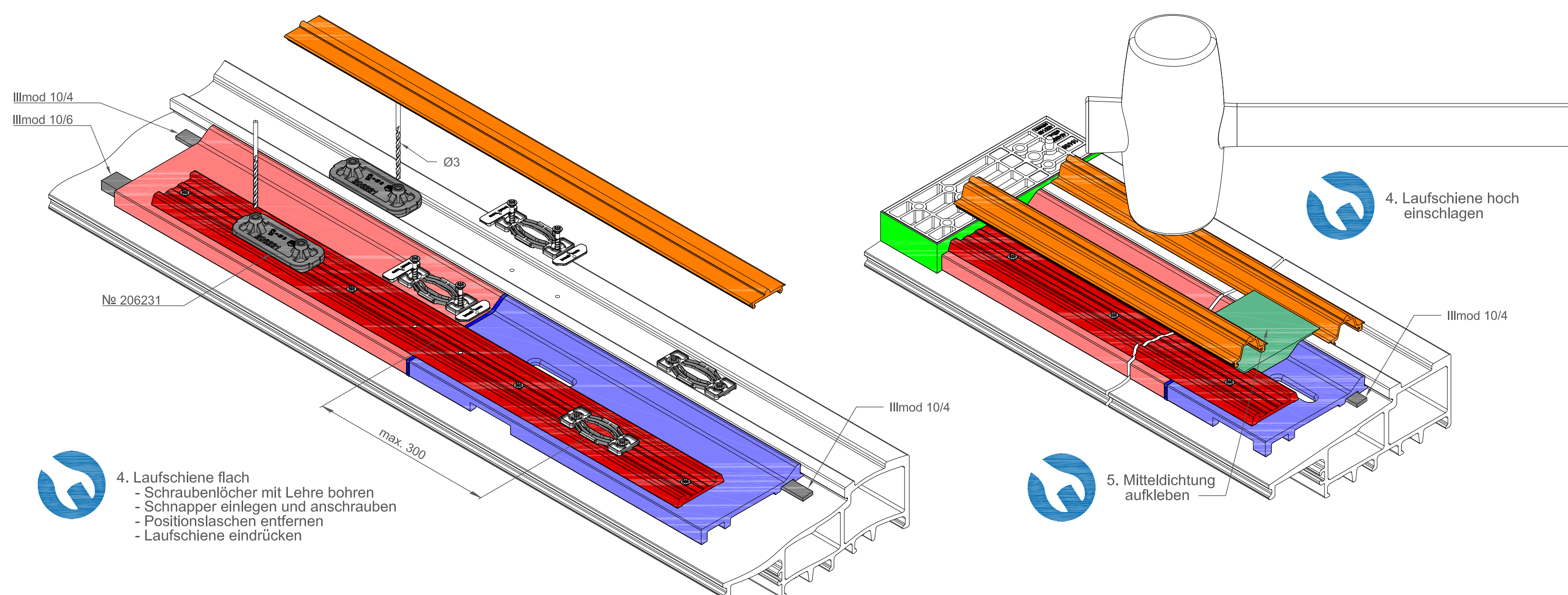

 Variante 1




 Variante 2

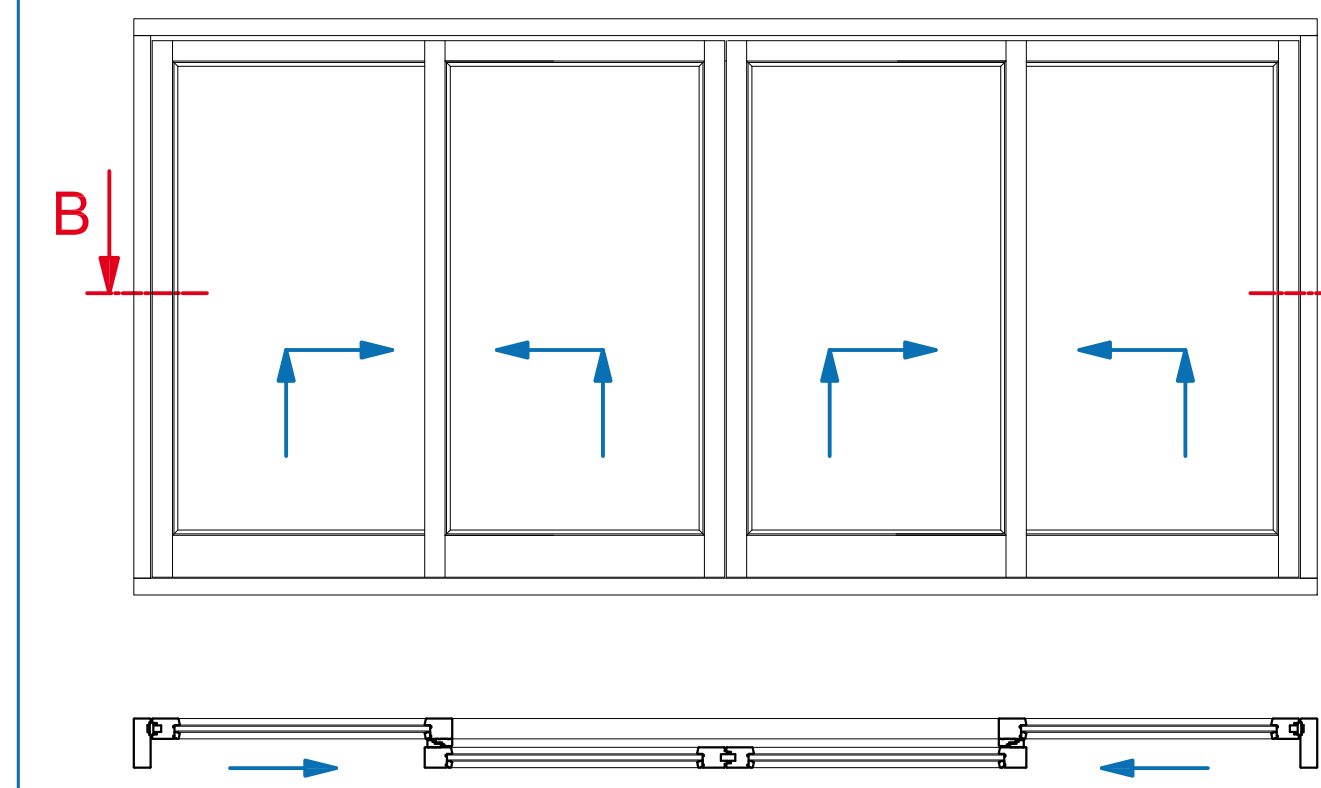


hprofil und Aufsatz
mit Lehre fixieren,
und verschrauben

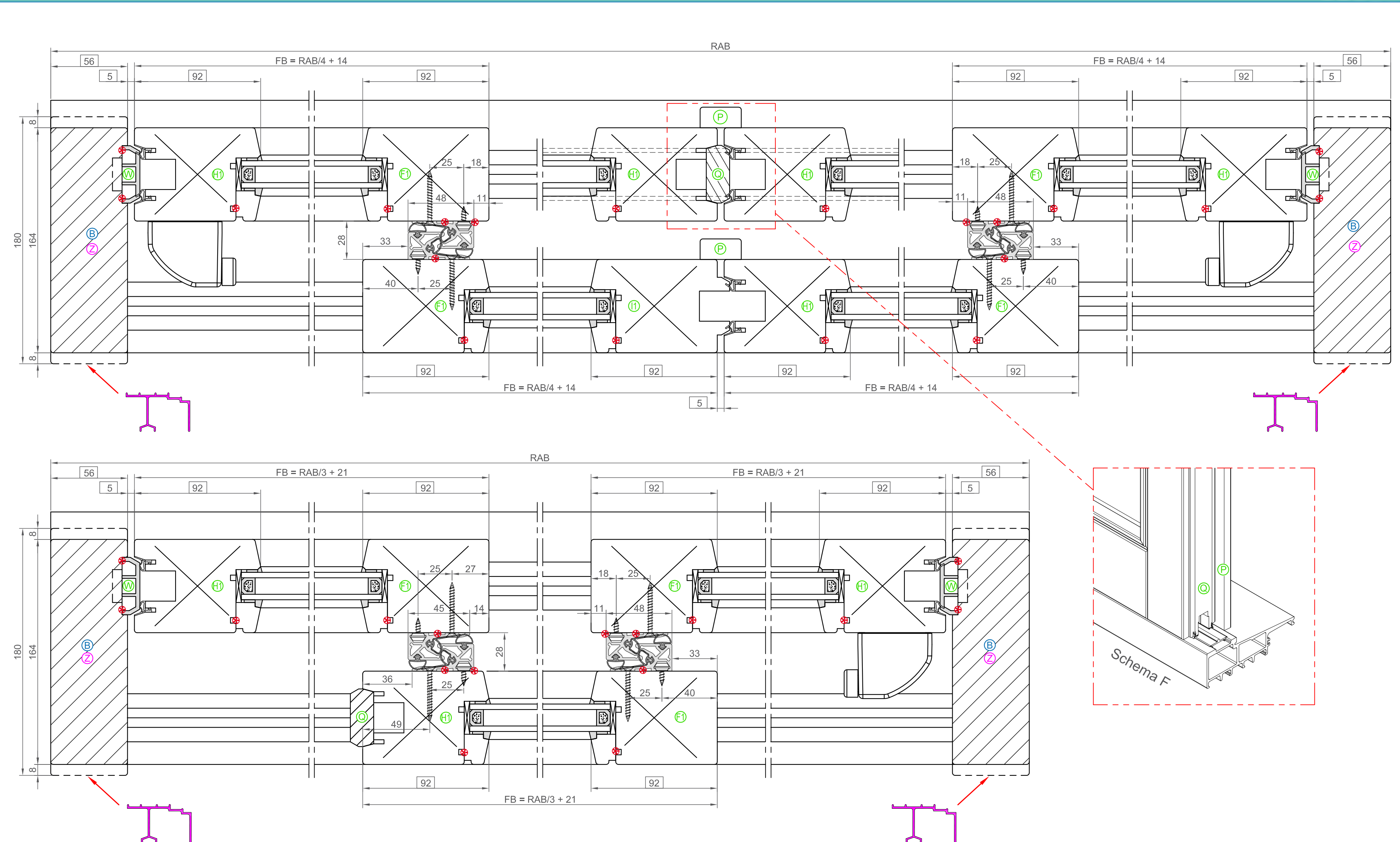
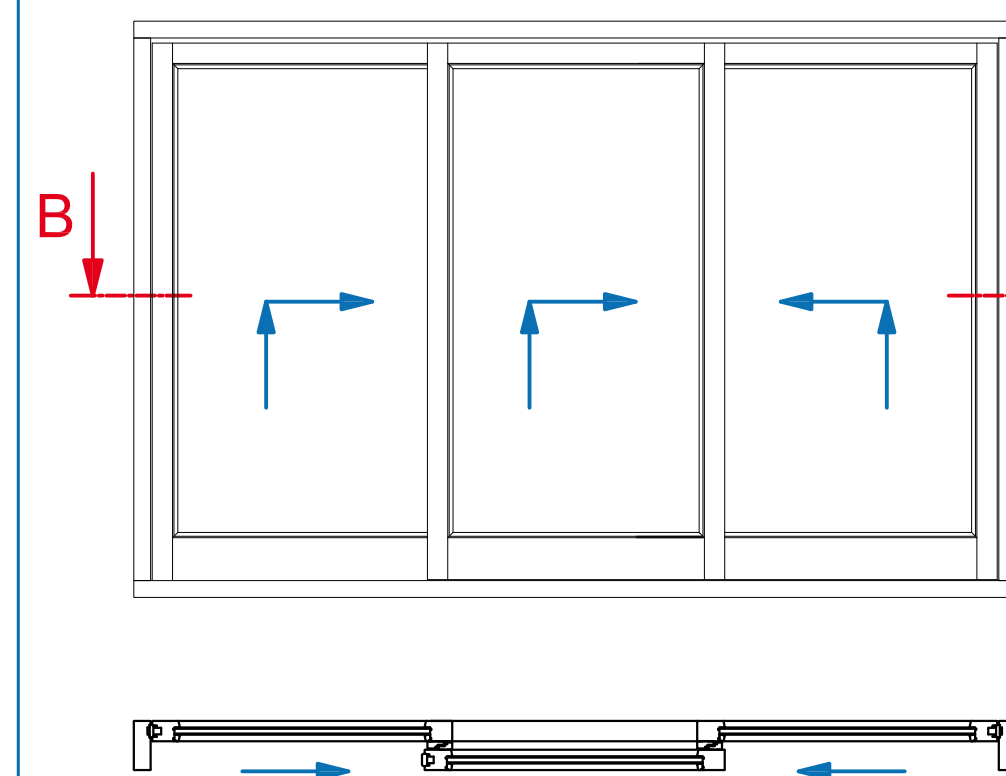


5. Mitteldichtung
aufkleben —

Schema F



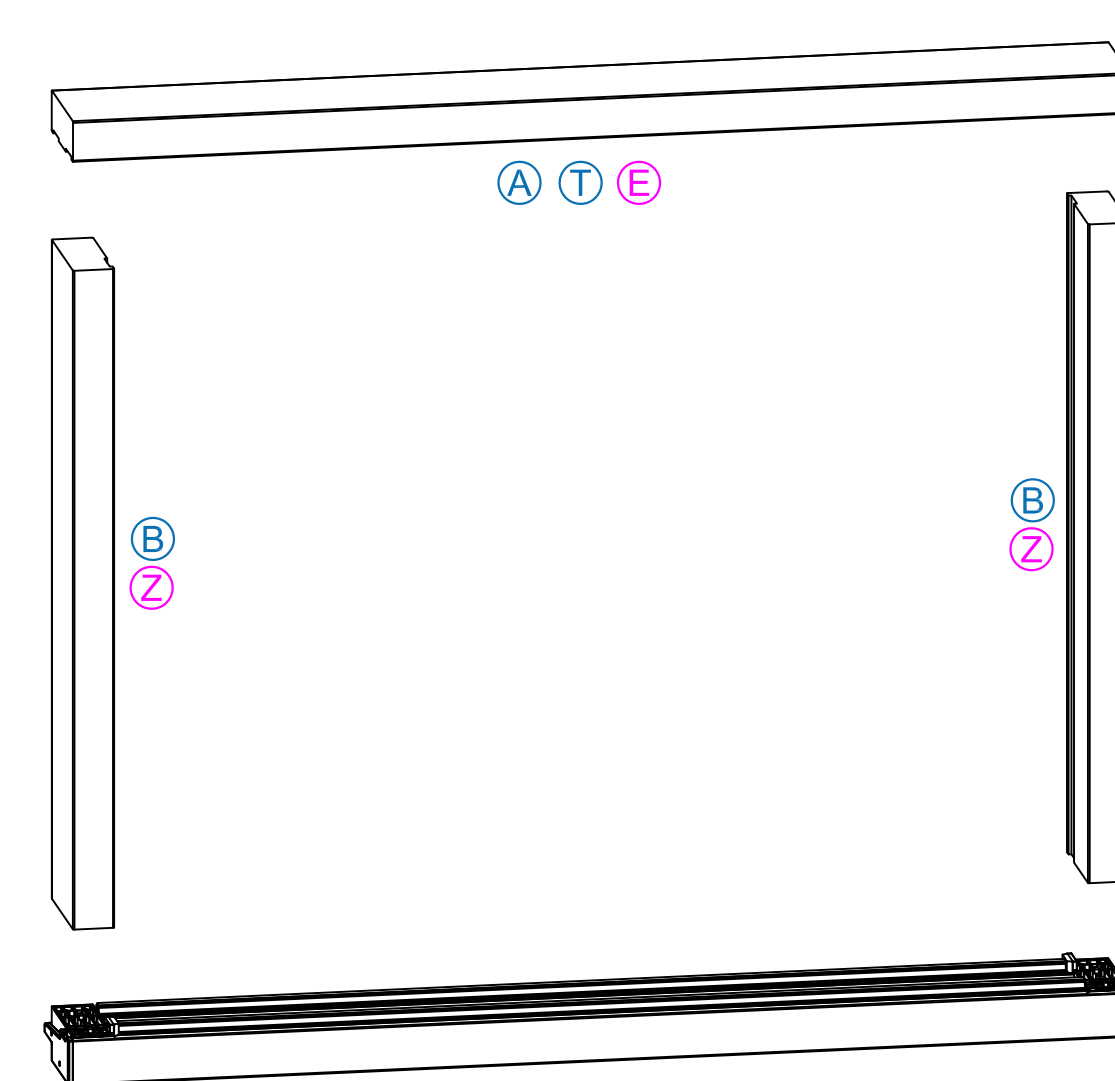
Schema H



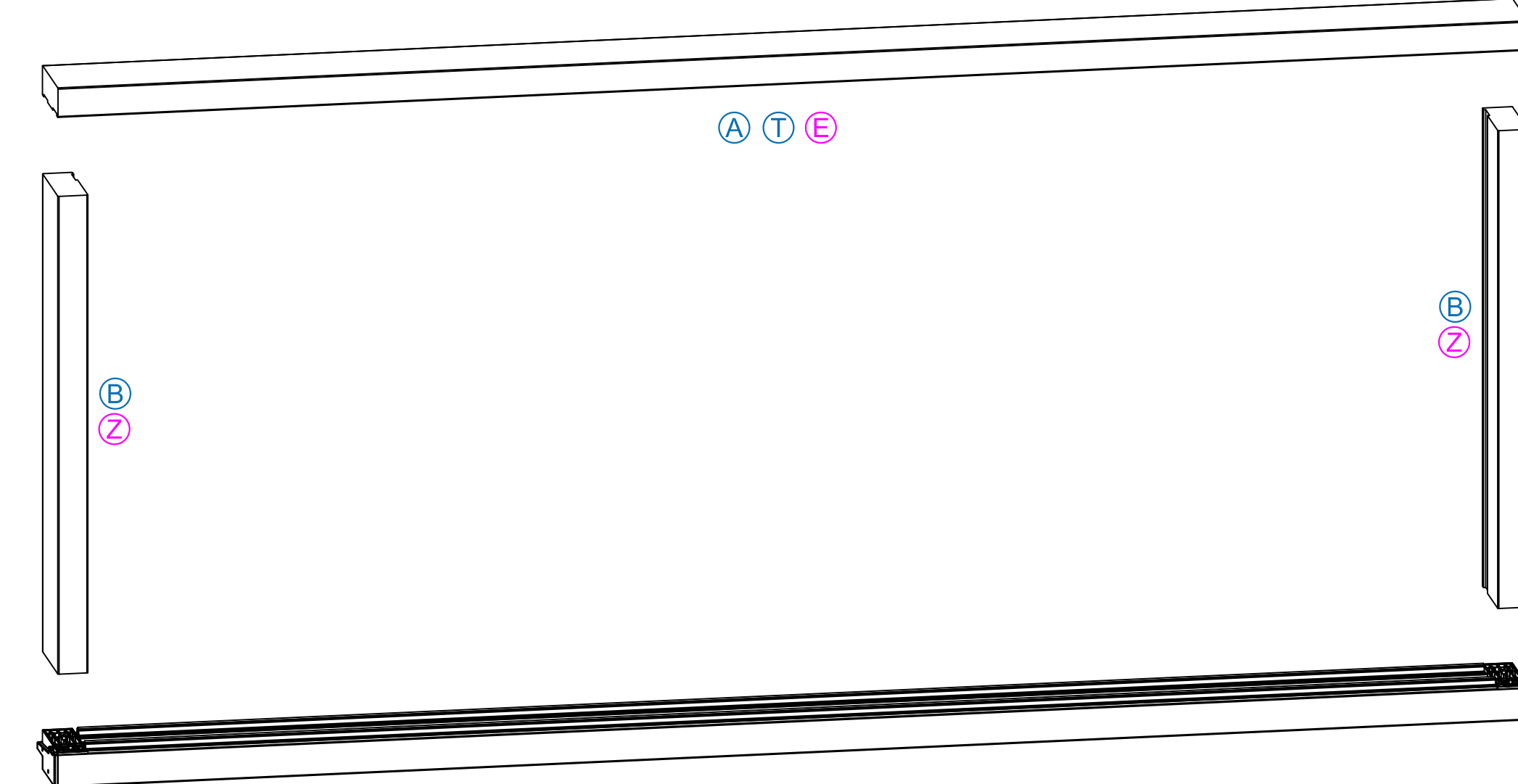
Scher

Montageablauf Rahmen

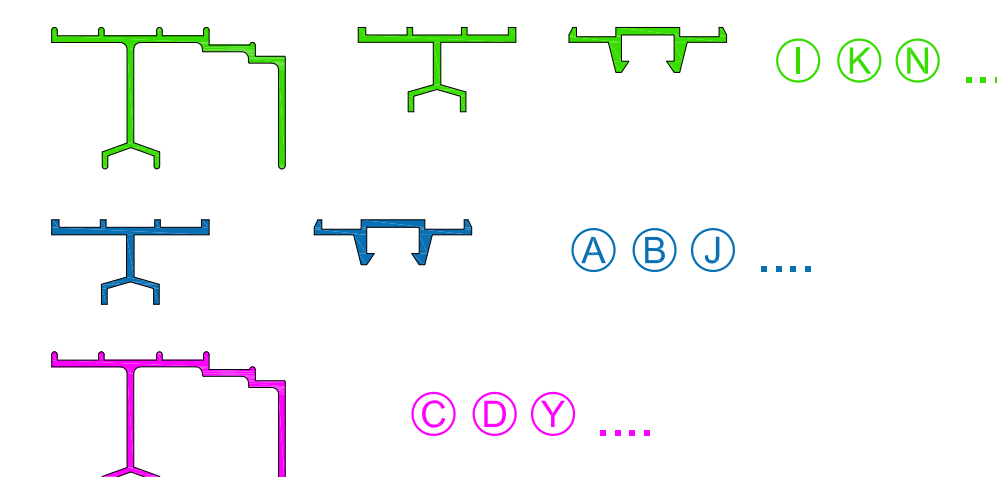
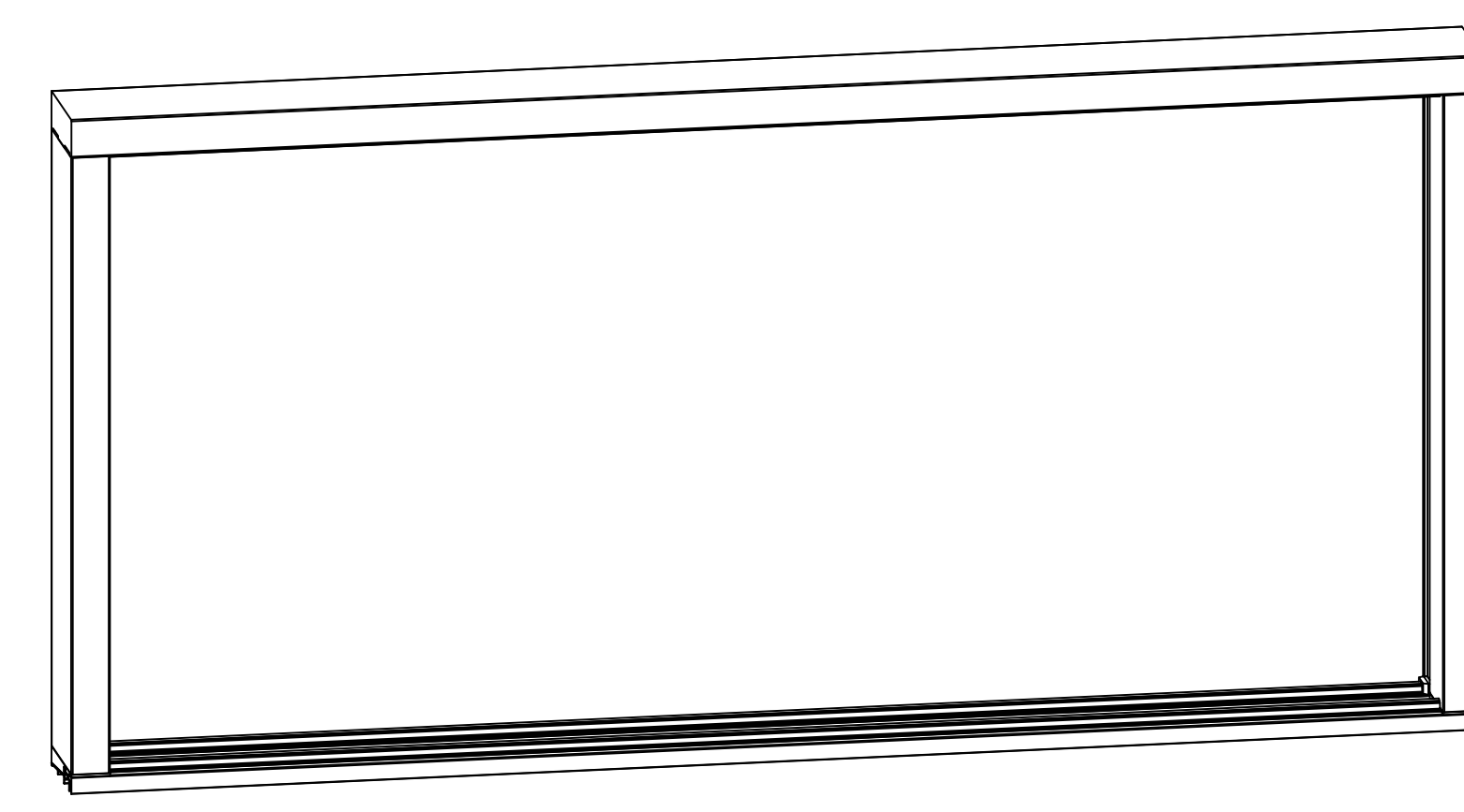
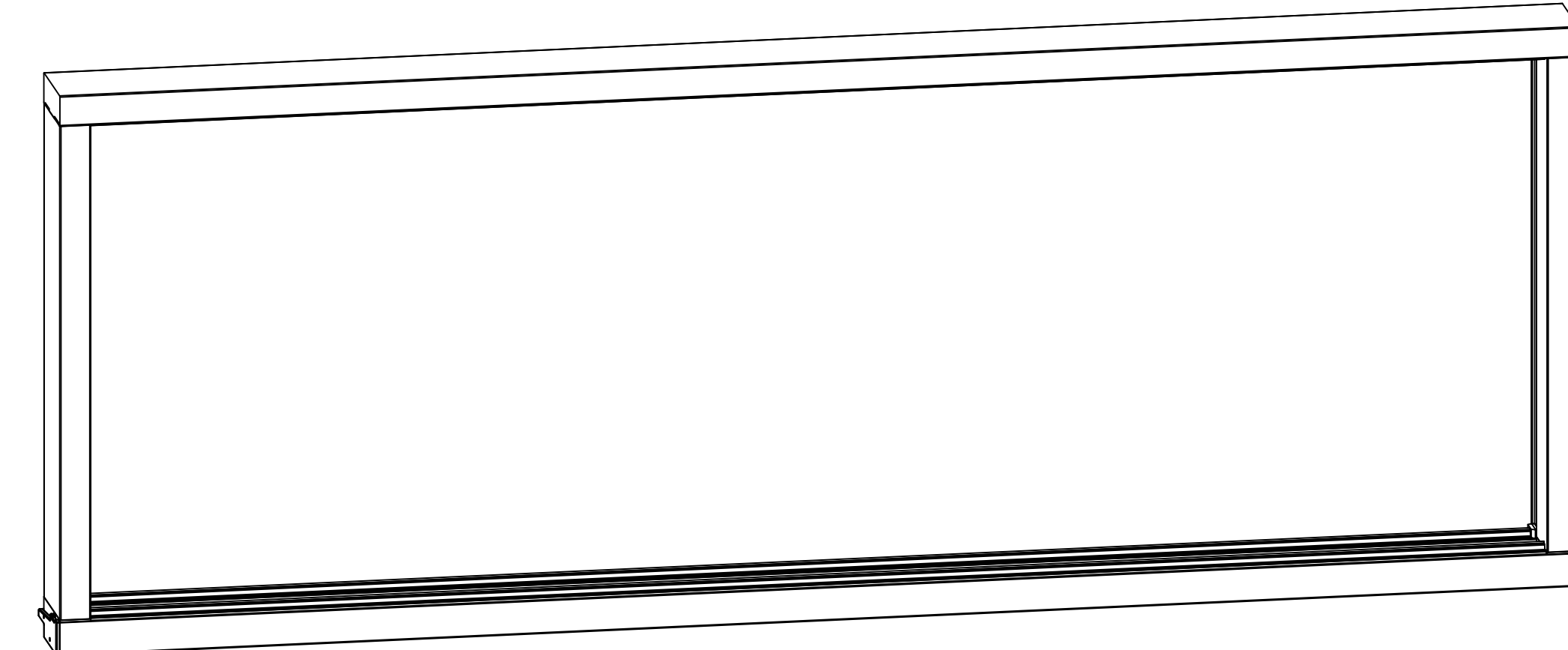
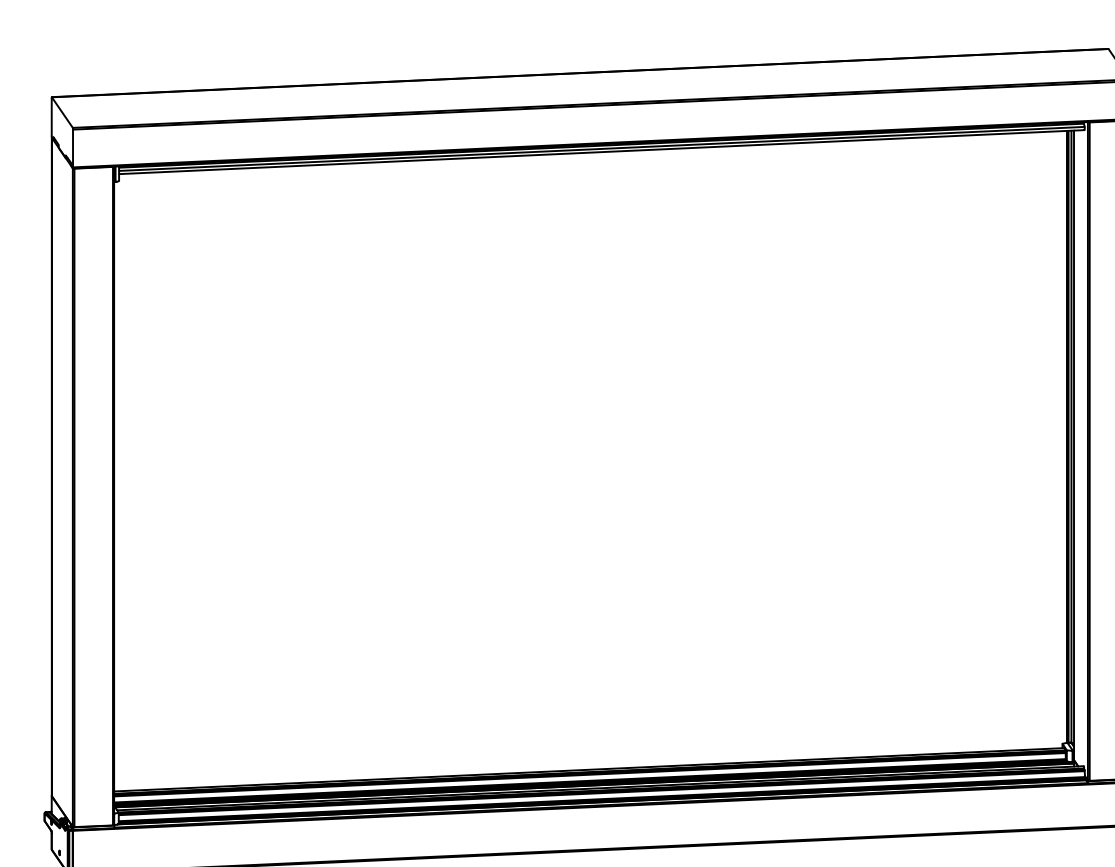
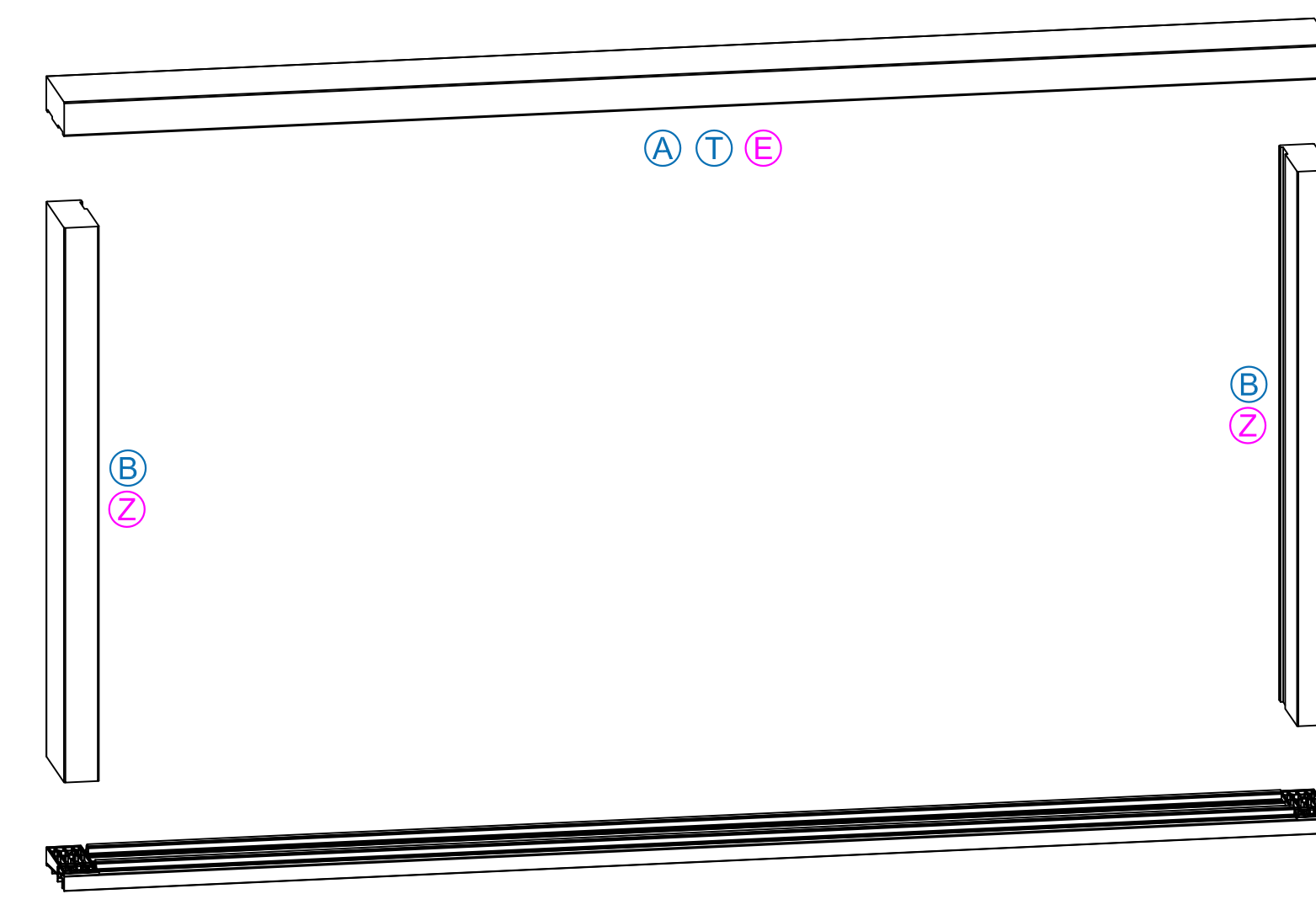
Schema D



Schema F



Schema H



 TECHNISCHE DIENST	Datum Name Bearb. 31.10.13 Walker		Maßstab: M 1:1; (M 1:2) Zeichnungsnummer: 756962DE Benennung: Schema D/F/H 68/28 mm Hebe-Schiebetür "Universal nieder" "C-Schiene" und "mit Blende" Erhöhte Schlagregendichtheit	Blatt 2/2
	Gepr.			
Zusätzl. Änderung	Datum	Name	Alle Rechte und Änderungen vorbehalten.	